



# **Cellophane Film Tape** 610

## **Technical Information**

Scotch® Cellophane Film Tape 610 is a high-performance, transparent cellophane film tape featuring a high-tack adhesive system. This tape offers excellent adhesion, dispensing and handling properties.

### **Product Features**

- \* Cellophane Film
- \* Rubber Resin Adhesive

## **Product Advantages**

- \* Temperature Resistant
- \* Handling Properties
- \* Good Initial Bond
- \* Adhesion
- \* High Tack

# Product Benefits

- \* Dimensionally Stable on the Application Up to 300°F (140°C)
- \* Easily Dispensed, Eliminates Frustration
- \* Excellent Holding Properties for Customer Satisfaction
- \* Controlled Unwind for Reliable Hand Dispensing
- \* Immediate Adhesion to a Variety of Substrates

# Manufacturing Consistency

State of the art processes for film making, adhesive coating and pressure sensitive tape converting lead to the most consistent and reliable product available in the market today.

*Special Note:* 3M is aware that Scotch<sup>®</sup> Cellophane Film Tape 610 has been used by some customers to test the level of adhesion of coatings to various substrates. 3M does not recommend this procedure, due to variability in pressure-sensitive film tapes, which are inherent in their manufacture. This slight and reasonable variability is acceptable for ordinary applications, but in our opinion, could render test data based on these characteristics invalid.

# **Scotch® Cellophane Film Tape**

### Construction

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Backing:	Cellophane
Adhesive:	Pressure Sensitive Rubber Resin
Colors:	Transparent

#### **Typical Physical Properties** (Not recommended for specification purposes)

		ASTM Test Method
Adhesion to Steel:	43 oz/inch width (47 N/100 mm width)	D-3330
Transverse Tensile Strength:	23 lb/inch width (402 N/100 mm width)	D-3759
Elongation at Break:	15 %	D-3759
Tape Thickness		
Backing:	1.43 mil (0.036 mm)	D-3652
Total:	2.3 mil (0.058 mm)	D-3652

### **Available Widths**

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Standard widths:	1/4", 3/8", 1/2", 3/4", 1", 1-1/2", 2"	72 yards, boxed only
Available by Special Order:	Custom widths and lengths available on request, subject to minimum order requirements	
Core Size (ID):	3"	

**Technical Data:** All physical properties, statements and recommendations are based either on tests we believe to be reliable or our experience, but they are not guaranteed. 3M recommends each user determine the suitability of the product for the intended use.

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# **3M**

**Packaging Systems Division** 

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